



PŘEKLAD

26-06-2018

ISO VIEW FOR
REFERENCE ONLY
ISO pohled pro
lepší názornost

Čárkovanou čarou označena
pozice povrchu před opracováním (2 povrchy)

PHANTOM LINES DENOTE
POSITION OF SURFACE
BEFORE MACHINING
(2x SURFACES)

18-07-2018
ARCHIV
ZM/18/00795

ochrana proti korozi
RUST PROTECTION WN 12 480 - GRADE 3F

First angle projection		02	hole changed to slot; dim. 30 added;	T109173		
General tolerance (GT) in mm			OTVORY ZMĚNĚNY, ROZMĚR 30 PŘIDÁN			
Size range						
GT coarse						
L 1 2 3 4						
without burrs acc. WN 1030						
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)						
oil-free / free of grease						
oiled						
oiling permissible						
Indicate the required condition at time of delivery with an X.						
Condition at time of delivery						
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)						
without burrs acc. WN 1030						
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)						
oil-free / free of grease						
oiled						
oiling permissible						
Indicate the required condition at time of delivery with an X.						
Languages:						
EN						
Index						
PPAP-Level 1 / WN 50020						
Inspection dim. ()						
Date						
Name						
Blank no:						
Material:						
EN 10025 S355J0						
alteration						
Change no						
Fit						
Toler.						
Weight:						
in kg						
151.1						
Title:						
profile						
RH Chassis Side Rail-SWB						
Prod.						
Scale						
1:1						
Sheet:						
1						
of:						
2						
Drawing number						
14014012914						
Languages:						
EN						
Confidential document						
Refer to protection notice ISO 10010						
Repl.						
Orig.						
1419557/D20/001/02						
A1						